

2-13-89
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ASH GROVE CEMENT WEST, INC.

Inter-Office Memorandum

Date February 13, 1989

To George Wells

From Ken Rone

Copies to Dick Cooke

Subject Progress Report

Jim Post

EAST TERMINAL

Freezing weather resulted in a broken fire stand pipe in the second floor of the packhouse. All the cement screws and elevators filled with water. It took two days to correct the damage.

An engineer from Smith & Monroe & Gray visited the plant to study the barge unloading design. We visited the barge VANANDA to observe it's system.

Mr. Wirfs of R&W Engineering visited to inspect the progress of the plant electrical remodel and study ways of securing power to the lights inside the raw mill building.

We are unloading flyash cars for Stoneway. It takes about three hours to completely unload one. Pozzolanic is sending them at a rate of two per day. Stoneway has not taken any yet.

We were successful on getting a bulk bag order for 2500 bags of type III to load into containers. This will really tax our manpower to get this order out before May 15th. Type III loads four times as slow as type II and is very unstable.

I advised both the asbestos contractor and the demolition contractor to proceed with their work as soon as possible. We expect the asbestos work to commence on 2/13/89. The demolition will commence when the contractor can schedule it.

We will begin bulk dosing the settling pond with sulfuric acid immediately.

WEST TERMINAL

We had to work overtime Saturday to supply two loads of cement to Holroyd Co.

USEPA SF



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I attended a workshop about the new wastewater discharge fees mandated by Initiative 97. Our new fee would have been \$5000 at each terminal. I presented our reasons why I felt such a charge was unreasonable. To our surprise they said that our industry had been represented by WACA in formulating the legislation but were appreciative of the additional input. Prior to 7/1/87 our permit fee was \$0.

SUPERIOR QUARRY

We went into production Tuesday at 1300 tons/day. All the chemical analysis from the blast hole drilling showed outstanding results. This campaign is far better than last years quality which in itself exceeded the quality spec. by a comfortable margin.

SAFETY

Showed safety movies at both terminals.

The West Terminal had a plant wide safety meeting.

SHIPMENTS

Our shipments at both terminals were still affected by below freezing temperatures as the tonnages below indicate.

East Terminal sales	1818 tons
West Terminal sales	1147 tons
LSNW shipments	278 tons

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